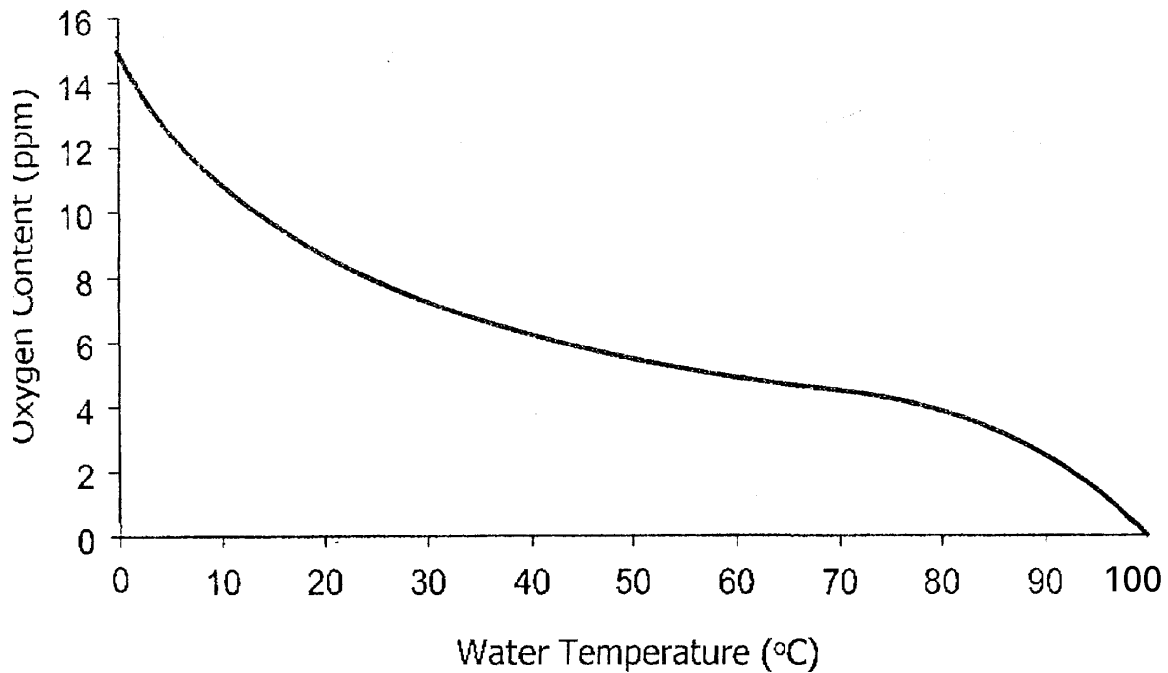


**Table 8**

## ***Operating Temperature***



Feed water temperature in the mixing tank should be 80 °c to reduce oxygen to the boiler

At 80 °c oxygen content = 5 ppm

At 90 °c oxygen content = 3.9 ppm

At 95 °c oxygen content = 2 ppm

Feed water temperature from Dearator tank 105° C , Oxygen = 0 ppm